



FITTING INSTRUCTIONS FOR **PACEMAKER HEADER** PH 5010 -
5020
to suit
HOLDEN COMMODORE V8 VB - VL

- Disconnect battery
- Disconnect leads and remove spark plugs
- Cut and remove engine pipes
- Unbolt and remove cast manifold TIP- R.H. manifold falls out once rack has been dropped
- Remove bolts and drop rack
- Undo starter motor and drop down towards hanging rack, enough for headers to clear
- Wind rack towards drivers side
- Slot R.H. header into engine bay, * see **Note:** do not bolt up yet (it maybe necessary to apply a bit of pressure to the power steering lines, so be careful)
- Slot L.H. header into engine bay, do not bolt up yet
- Replace starter motor
- Return rack to original position and replace bolts
- Realign steering spline and rebolt clamp
- Bolt up headers to face of heads using a gasket and silastic sealant
- Replace spark plugs and leads

***Note:** On some models it maybe necessary to relocate speedometer cable to a higher position. This should be done before header is bolted up

TIP- Straighten motor for maximum floor clearance

CUSTOMER PRODUCT ADVICE

Whilst these headers are designed to slot straight in to vehicles fitted with TRI MATIC automatic transmissions without any modifications, they can also be fitted to vehicles with TURBO-HYDRO auto & AUSSIE 4 SPEED manuals provided the following procedure is applied.

L/H side both TURBO-HYDRO & AUSSIE 4 SPEED manuals-

Because the bell housing is much wider than the TRIMATIC, it is necessary to cut approximately 10- 15 mm off at the outer point lug of bell housing